The Positive and Negative Duct Accreditation (PANDA) system provides contractors, commissioning engineers, and research and development technicians with the best in class choice of test equipment to quantify air leakage in ductwork and other areas as well as the ability to measure the performance of ducted systems. The PANDA provides a fast, accurate, automated solution and helps to ensure compliance with EN12237, EN1507, EUROVENT 2/2 and SMACNA standards, enhancing energy savings in buildings.

**Features and Benefits**

+ Positive and Negative Duct Leakage Testing in one rig
+ Energy savings by testing and minimizing duct leaks
+ Compliant with the following standards:
  - EN12237 Ventilation for Buildings—Ductwork Strength and Leakage of Circular Sheet Metal Ducts
  - EN1507 Ventilation for Buildings—Sheet Metal ducts with Rectangular Section—Requirements for Strength and Leakage
  - EUROVENT 2/2 Air Leakage Rate in Sheet Metal Air Distribution Systems
  - SMACNA Air Duct Leakage Testing
+ Accuracy is ± 2.5% of volume flow
+ Unique performance and fan speed control charge up of duct system to test static pressure within minutes
+ Carry weight 45 kg (99 lbs.)
+ Fits in the back of vans and estate cars
+ Model PAN341 comes with standard Airflow TA465-P Multi-Function Instrument and PVM610 Micromanometer.
  - Automatically calculates leakage rate in real time
  - Simultaneous displays flow leakage rate and static pressure
  - Provides a pass/fail indication for a given tightness class
  - Automatically corrects actual volume flow leakage rate to Standard Temperature and Pressure (STP)
  - Monitors barometric pressure and temperature in real time
  - Stores data that can be downloaded for report generation and documentation
  - Works with Model 8934 Portable Printer
**SPECIFICATIONS**

**DUCT LEAKAGE TESTER**

**MODEL PAN341 SERIES**

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**Pressure Measurement (PVM610)**

<table>
<thead>
<tr>
<th>Range</th>
<th>± 3,735 Pa (± 15 in. W.G.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resolution</td>
<td>0.1 Pa (0.001 in. W.G.)</td>
</tr>
<tr>
<td>Accuracy</td>
<td>1% of reading ± 1 Pa (± 0.005 in. W.G.)</td>
</tr>
<tr>
<td>Actual Duct Static Range</td>
<td>± 2,500 Pa (± 10 in. W.G.) at Zero Flow</td>
</tr>
</tbody>
</table>

**Volume Flow Measurement (TA465-P)**

**Wilson Radial Flow Grid**

- High leakage range: 10 to 200 l/s (36 to 720 m³/hr, 21 to 424 cfm)
- Low leakage range: 1 to 13 l/s (3.6 to 46.9 m³/hr, 2 to 27.5 cfm)

| Resolution | 0.01 l/s (0.01 m³/hr, 0.01 cfm) |
| Resolution | 0.01 l/s (0.01 m³/hr, 0.01 cfm) |

**Temperature Measurement (TA465-P)**

<table>
<thead>
<tr>
<th>K Type</th>
<th>To EN60584 (IEC 584)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermocouple Probe</td>
<td></td>
</tr>
</tbody>
</table>

**Barometric Pressure Measurement (TA465-P)**

<table>
<thead>
<tr>
<th>Range</th>
<th>690 to 1,241 hPa (517.5 to 930.87 mm Hg, 20.36 to 36.648 in. Hg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Accuracy</td>
<td>± 2% of reading</td>
</tr>
</tbody>
</table>

**Power requirements**

- Model PAN341*: 220 to 240 V, 1 Phase, 50/60 Hz, 10A
- Model PAN341-110*: 110 to 120 V, 1 Phase, 50/60 Hz, 16A
- Model PAN315**: 220 to 240 V, 1 Phase, 50/60 Hz, 10A
- Model PAN315-110**: 110 to 120 V, 1 Phase, 50/60 Hz, 16A

**Weight**

- Carry Weight: 45 kg (99 lbs.)
- Total Weight: 55 kg (121 lbs.)

**Dimensions (L x W x H)**

1,130 mm x 660 mm x 600 mm (44.5 in. x 26 in. x 23.5 in.)

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**Ductwork Classification Table**

<table>
<thead>
<tr>
<th>Air Tightness Class</th>
<th>Static Pressure Limit (p_s) Pa</th>
<th>Air Leakage Limit (f_{max}) m³/s · m⁻¹</th>
</tr>
</thead>
<tbody>
<tr>
<td>Positive</td>
<td>500</td>
<td>0.027 x p_s x 10⁻⁶</td>
</tr>
<tr>
<td>Negative</td>
<td>500</td>
<td>0.009 x p_s x 10⁻³</td>
</tr>
<tr>
<td>C</td>
<td>2,000</td>
<td>0.003 x p_s x 10⁻³</td>
</tr>
<tr>
<td>D</td>
<td>2,000</td>
<td>0.001 x p_s x 10⁻³</td>
</tr>
</tbody>
</table>

* Ductwork for special applications

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**TA465-P and PVM610**

See spec sheets for details on individual instruments

* * Model instruments included
** Model instruments NOT included

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