During operation, a bead chain meters powder into the fluidized bed. As air forces its way up through the screen and into the bed, it creates a boiling action, which deagglomerates the powder and causes it to be carried upward by the airflow through a vertical elutriator.

A cyclone at the top of the vertical elutriator prevents any particles that are not fully deagglomerated from being dispersed. With a flow rate of 9 liters/min, the cyclone allows only respirable dust† to be generated. Separate flowmeters measure the bed flow rate and the bead purge flow rate.

The powder reservoir is equipped with a gear-driven rake that rocks back and forth, preventing the formation of a channel in the powder due to the movement of the bead chain through the powder reservoir. This assures a constant, even feed rate into the fluidized bed chamber. The airflow pattern through the porous screen further stabilizes the concentration of the output aerosol.

**Features**
- Particle size range from 0.5 to 40 µm
- Bed of bronze beads breaks up powder agglomerates
- Stable output and concentration

**Applications**
- Generating dust for inhalation and toxicology studies
- Evaluating performance and calibrating dust samplers and monitors
- Dust erosion in high-speed gas flows
- Generating particles for laser velocimeter applications

*TSI’s Fluidized Bed Aerosol Generator Model 3400A* contains a fluidized bed chamber and a powder reservoir. The fluidized bed consists of 100-µm bronze beads supported by a porous screen that allows clean, dry air to pass through, yet prevents the passage of any powder.

*Developed in cooperation with the University of Minnesota Particle Technology Laboratory.†Respirable dust is defined by the American Conference of Governmental Industrial Hygienists. The flow rate through the 0.5-inch HASL cyclone is that which is recommended by the American Industrial Hygiene Association Aerosol Technology Committee.
**SPECIFICATIONS**

**Fluidized Bed Aerosol Generator**

**Model 3400A**

---

**Output Concentration Range**

10 to 100 mg/m³

**Powder Feed Rate Range**

3 to 30 mm³/min, adjustable (equates to a feed rate of 180 to 1800 mg/hour, assuming unit density)

**Carrier Gas Flow Rate Range**

5 to 15 liters/min at 345 KPa (50 psi)

**Particle Size Range**

Related to size of powder to be dispersed. Maximum size is approximately 40-μm aerodynamic diameter; particles smaller than 0.5 μm do not deagglomerate efficiently.

**Cyclone**

Stainless steel, 0.5-in. diameter, classifies respirable dust at 9 liters/min

**Power Requirements**

115, 230 VAC; 50 to 60 Hz; 45 W

**Dimensions (LWH)**

264 × 368 × 150 mm (10.4 × 14.5 × 5.9 in.);

with elutriator, H = 483 mm (19 in.)

**Weight**

11 kg (24 lbs)

Specifications are subject to change without notice.

TSI and TSI logo are trademarks of TSI Incorporated.

It is recommended that the powder dispersers described in this brochure be used with the TSI Model 3074B Air Supply System.

**Warning:** Dispersed dusts may be toxic and hazardous.

TSI assumes no responsibility for personal injury or property damage due to inappropriate use of these instruments.

---

**To Order**

Fluidized Bed Aerosol Generator

Specify Description

3400A Fluidized Bed Aerosol Generator

Optional Accessories

3012/3012A Aerosol Neutralizer

1502574 Bronze Beads

---

TSI Incorporated - Visit our website [www.tsi.com](http://www.tsi.com) for more information.

USA Tel: +1 800 874 2811  India Tel: +91 80 67877200

UK Tel: +44 149 4 459200  China Tel: +86 10 8219 7688

France Tel: +33 4 91 11 87 64  Singapore Tel: +65 6595 6388

Germany Tel: +49 241 523030

Printed in U.S.A.  ©2014 TSI Incorporated